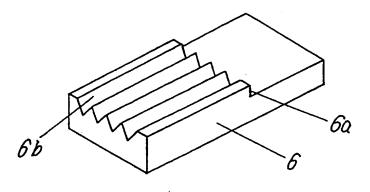
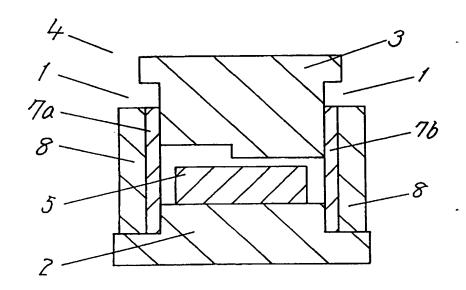
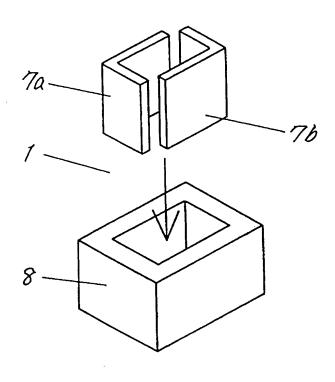
F i g. 1



F i g. 2





F i g. 4

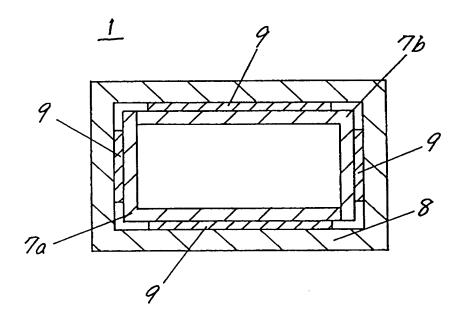


Fig. 5

- (a) A step of combining an inner shell in an outer shell having a second penetration hole, and obtaining a shell having a penetration hole, the inner shell having plural split shells
- (b) A step of disposing the lower opening of the penetration hole of the shell to a lower pattern in
- (c) A step of placing a molding material in a cavity surrounded by the penetration hole and lower pattern
- (d) A step of forming a molded product by inserting an upper pattern into the cavity from an upper opening of the penetration hole of the shell, and pressurizing the molding material while heating the molding material
- (e) After the molded product formed by pressurizing is solidified, separating the upper pattern and outer shell from the inner shell
- (f) A step of taking out the molded product by separating the plural split shells after step (e)

Fig. 6
PRIOR ART

